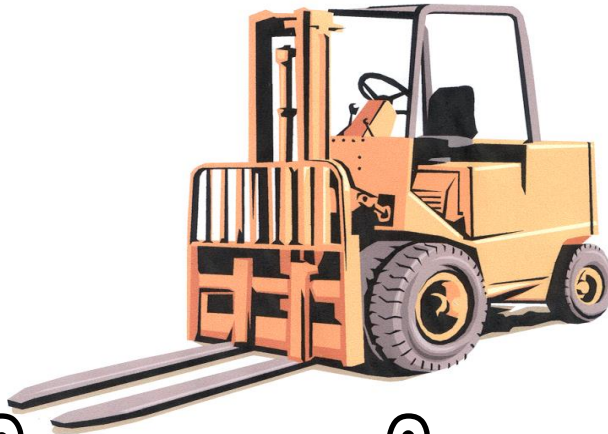


Lift Truck Safety



1

DEVELOP A SAFETY ATTITUDE

Use good judgment at all times. You are responsible for the safety of yourself, other employees, and the materials being handled.

2

KNOW YOUR TRUCK

Be familiar with your truck. You must be trained and tested before you are authorized to operate a lift truck. Know all operating controls, handling characteristics, and rules that pertain to the truck you are using

3

PRE-SERVICE INSPECTIONS

Check your truck daily before using it. Confirm that it is in top shape mechanically, and all safety devices are operating properly. Use a checklist.

4

STAY ALERT

Avoid any distractions and concentrate on your driving at all times. Watch for other trucks, low clearances, and other dangerous situations.

5

CLEAR VISION

Watch where you are going. Always look in the direction of travel. Stop at blind corners and intersections. If the load blocks your view travel in reverse.

6

PROTECT YOURSELF

Operate the truck from the designated operating position. Never put any part of your body outside of the truck or into the mast. Do not operate a truck without proper guards in place.

7

PROTECT OTHERS

Always warn other workers of your presence and yield the right of way. Never carry passengers. Keep a safe fall area when lifting loads, do not allow anyone under a raised load.

8

DRIVE SLOWLY

Always observe traffic regulations. Slow down and sound a warning at corners and intersections.

9

USE CARE ON RAMPS

A loaded truck should travel with the load uphill. The forks should face downhill if the truck is unloaded. Never angle or turn on a grade.

10

NEVER JUMP

If a truck begins to tip over, stay in your seat. Hold the steering wheel tightly, brace your feet, and lean away from the tip.

11

USE CARE ON DOCKS

Always check dockplates. Confirm that the trailer being loaded cannot roll away, use wheel chocks or a dock locking system. Allow adequate clearance near edges.

12

DO NOT OVERLOAD

Never exceed the lifting capacity of the truck. Check the capacity plate for load weight and load center information.

13

HANDLE LOADS CAREFULLY

Do not handle loads that are unstable or loosely stacked. Keep your forks spaced as far apart as the load is centered.

14

AVOID SUDDEN MOVEMENTS

Start, stop, travel, and brake smoothly. Avoid any sudden movements. All lift truck operations should be done with a smooth, fluid action.

15

PARK YOUR TRUCK PROPERLY

The forks must be lowered, the controls neutralized, the engine turned off, and the keys removed.

16

FOLLOW PROPER REFUELING PROCEDURES

Use only designated refueling areas. No smoking is allowed in a refueling or charging area. Corrosive and flammable materials must be handled with appropriate caution.